

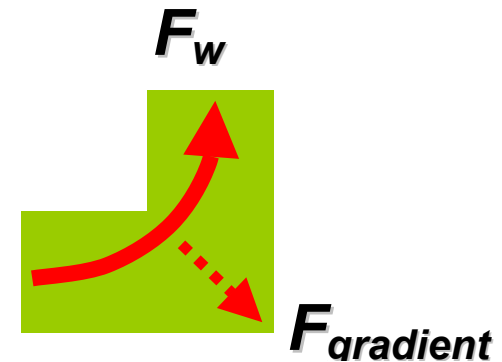
Metallurgical Reliability Issues in Flip Chip Technology

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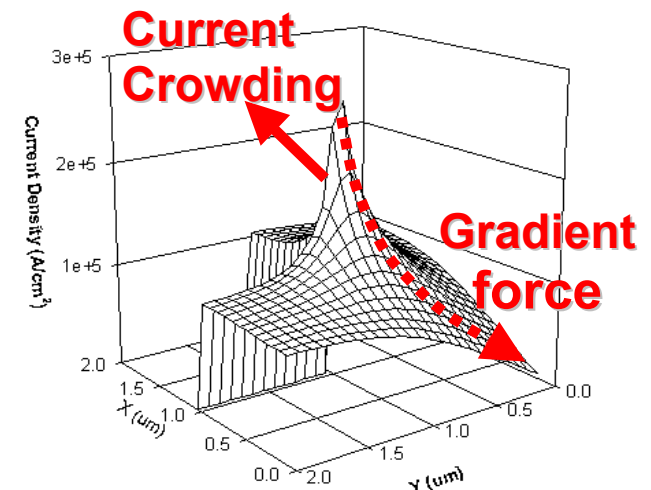
Electromigration in Flip Chip Solder Joints

- **Current density:** 10^3 to 10^4 A/cm²
- **Temperature:** Room temp. to 150 °C
- **Diffusivity:** 10^{-11} to 10^{-8} cm²/sec in eutectic SnAgCu
- **Current crowding:** Current density changes by a factor 50, from Al interconnect to solder bump
- **Gradient force:** Normal to current flow

- ♦ K. N. Tu, E. C. C. Yeh, C. Y. Liu, and Chih Chen, “Effect of current crowding on vacancy diffusion and void formation in electromigration,” Appl. Phys. Lett. **76**, 988-990 (2000).
- ♦ E. C. C. Yeh, W. J. Choi, K. N. Tu, P. Elenius, and H. Balkan, “Current crowding induced electromigration failure in flip chip solder joints,” Appl. Phys. Lett., **80**, 580-582 (2002).



3D Current Distribution



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Training

- 1 post-doc, Dr. Everett C. C. Yeh, worked on simulation of current distribution in VLSI structures, now working in Intel, San Jose, CA
- 1 new post-doc, Dr. X. Zhang, will join the group in September 2002 to work on quantum mechanical theory of current crowding
- 4 graduate students in experiments on electromigration in solder joints and lines
 - 2 Ph. D. students (Woojin Choi and Ms. Hua Gan will graduate in summer of 2002, both of them have presented papers in TMS, ECTC and SRC meetings)
 - 2 M. Sc. Students (Q. T. Huynh graduated in 2001 now working in Intel, Alhambra, LA; Ms. Gu Xu will graduate in June 2002)
- A new Ph. D. student, Albert Wu has joined the group to work on electromigration
- 3 undergraduate students, Fiona Ku, Jennifer Guhit, and Elaine Bernal worked on experiments on flip chip reliability



Taken on June 2001